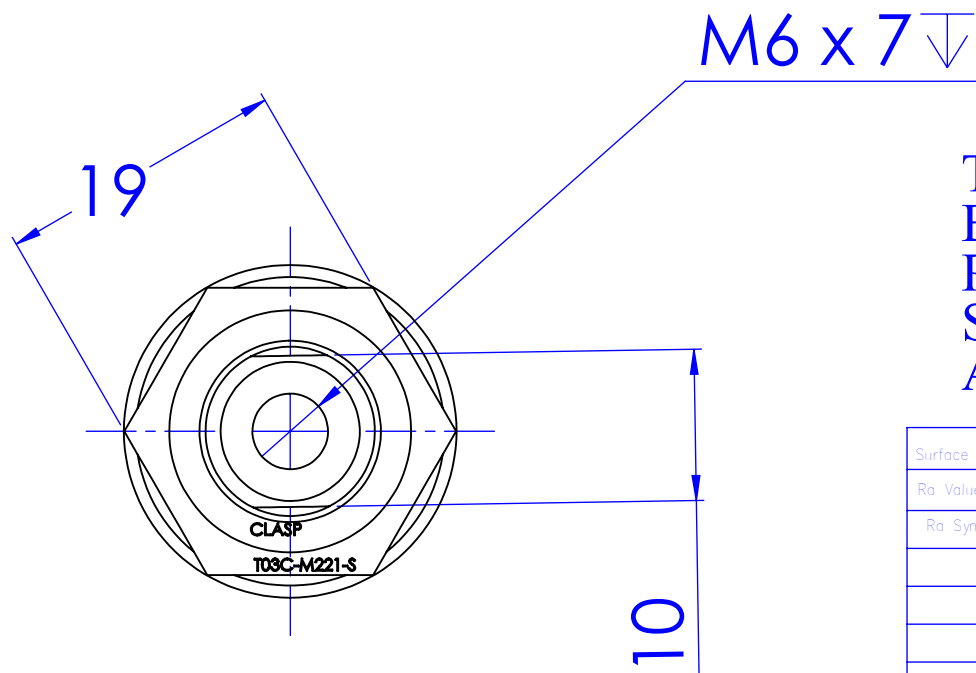


DEBURR



TC03-M221-S
Bore dia - mm
Piston dia - mm
Stroke - 8mm
Area - 1.1cmsq

Surface Finish	▽▽▽▽	▽▽	▽	▽	~	ZONE	SCALE 1:1	PROJECTION
Ra Value μm	0.025	0.15	0.4	0.8	1.6		MATERILAS EN8	
Ra Symbol	N1	N3	N2	N4	N5	N6		
							GROUP No:-	WEIGHT
							T0C	Wt.Kgs
							Qty.	Casting/forging/ welding drg.no
							01	
Drawn	Prabhakar	DESCRIPTION					Drawing NO	
Checked	Prabhakar	DESCRIPTION						
Approved	19/09/21	T03C-M221-S Threaded pusher						
Date	19/09/21							
Clamping elements type	CLASP BANGALORE-72					SHEET: 1 of 1		Sheet No: 1/1

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°